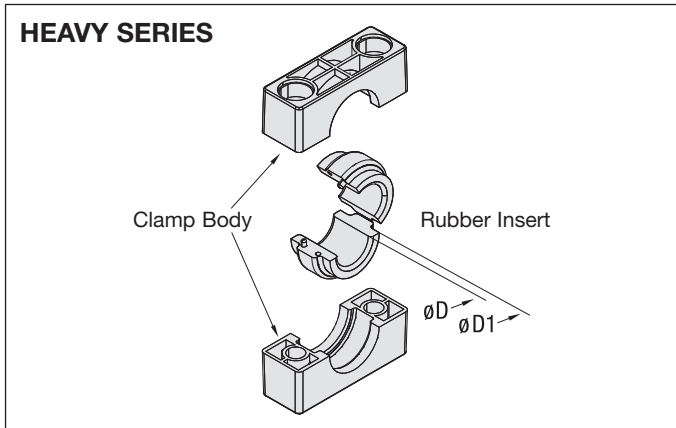
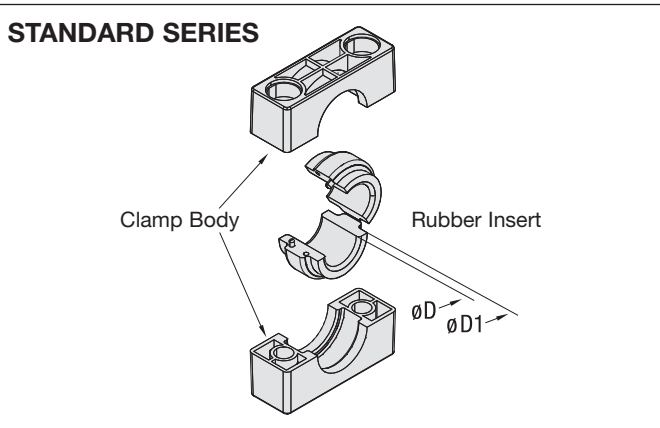


RI-CLAMPS (Pipe Clamps with Rubber Insert)



STAUFF Group	DIN Group	Pipe-O.D.		Order Code		
		ØD [mm]	ØD1 [mm]	Rubber Insert	Clamp Body	Rubber Insert + Clamp Body
4	4	25	6	RI 06 (4+4S)	4 xxR	406 xxR
			8	RI 08 (4+4S)	4 xxR	408 xxR
			10	RI 10 (4+4S)	4 xxR	410 xxR
			12	RI 12 (4+4S)	4 xxR	412 xxR
			12,7	RI 12,7 (4+4S)	4 xxR	412,7 xxR
			14	RI 14 (4+4S)	4 xxR	414 xxR
			15	RI 15 (4+4S)	4 xxR	415 xxR
			16	RI 16 (4+4S)	4 xxR	416 xxR
			17,2	RI 17,2 (4+4S)	4 xxR	417,2 xxR
			18	RI 18 (4+4S)	4 xxR	418 xxR
19	RI 19 (4+4S)	4 xxR	419 xxR			
6	6	38	20	RI 20 (6+5S)	6 xxR	620 xxR
			21,3	RI 21,3 (6+5S)	6 xxR	621,3 xxR
			22	RI 22 (6+5S)	6 xxR	622 xxR
			25	RI 25 (6+5S)	6 xxR	625 xxR
			26,9	RI 26,9 (6+5S)	6 xxR	626,9 xxR
			28	RI 28 (6+5S)	6 xxR	628 xxR
			30	RI 30 (6+5S)	6 xxR	630 xxR
			32	RI 32 (6+5S)	6 xxR	632 xxR

STAUFF Group	DIN Group	Pipe-O.D.		Order Code		
		ØD [mm]	ØD1 [mm]	Rubber Insert	Clamp Body	Rubber Insert + Clamp Body
4S	2	25	06	RI 06 (4+4S)	4S xxR	4006 xxR
			08	RI 08 (4+4S)	4S xxR	4008 xxR
			10	RI 10 (4+4S)	4S xxR	4010 xxR
			12	RI 12 (4+4S)	4S xxR	4012 xxR
			12,7	RI 12,7 (4+4S)	4S xxR	4012,7 xxR
			14	RI 14 (4+4S)	4S xxR	4014 xxR
			15	RI 15 (4+4S)	4S xxR	4015 xxR
			16	RI 16 (4+4S)	4S xxR	4016 xxR
			17,2	RI 17,2 (4+4S)	4S xxR	4017,2 xxR
			18	RI 18 (4+4S)	4S xxR	4018 xxR
19	RI 19 (4+4S)	4S xxR	4019 xxR			
5S	3	38	20	RI 20 (6+5S)	5S xxR	5020 xxR
			21,3	RI 21,3 (6+5S)	5S xxR	5021,3 xxR
			22	RI 22 (6+5S)	5S xxR	5022 xxR
			25	RI 25 (6+5S)	5S xxR	5025 xxR
			26,9	RI 26,9 (6+5S)	5S xxR	5026,9 xxR
			28	RI 28 (6+5S)	5S xxR	5028 xxR
			30	RI 30 (6+5S)	5S xxR	5030 xxR
			32	RI 32 (6+5S)	5S xxR	5032 xxR

Other diameters are available on request.

6S	4	64	32	RI 32 (6S)	6S xxR	6032 xxR
			33,7	RI 33,7 (6S)	6S xxR	6033,7 xxR
			35	RI 35 (6S)	6S xxR	6035 xxR
			38,7	RI 38,7 (6S)	6S xxR	6038,7 xxR
			40	RI 40 (6S)	6S xxR	6040 xxR
			42	RI 42 (6S)	6S xxR	6042 xxR
			45,5	RI 45,5 (6S)	6S xxR	6045,5 xxR
			48	RI 48 (6S)	6S xxR	6048 xxR
			51	RI 51 (6S)	6S xxR	6051 xxR
			53,4	RI 53,4 (6S)	6S xxR	6053,4 xxR
56,4	RI 56,4 (6S)	6S xxR	6056,4 xxR			
7S	5	88	55	RI 55 (7S)	7S xxR	7055 xxR
			57	RI 57 (7S)	7S xxR	7057 xxR
			60	RI 60 (7S)	7S xxR	7060 xxR
			65	RI 65 (7S)	7S xxR	7065 xxR
			70	RI 70 (7S)	7S xxR	7070 xxR
			72	RI 72 (7S)	7S xxR	7072 xxR
8S	6	114	80	RI 80 (8S)	8S xxR	8080 xxR
			88,9	RI 88,9 (8S)	8S xxR	8088,9 xxR

Other sizes and diameters are available on request.

Clamp Body	Material <b>XX</b>
	Polypropylene <b>PP</b> Polyamide <b>PA</b>
Elastomer Insert	Material
	<b>Thermoplastic Elastomer (TPE)</b>
Elastomer Insert	Material Properties
<b>Mechanical Properties</b>	73 A Shore Hardness: 16 N/mm <sup>2</sup> at 23°C (acc. to ASTM D 412) Modulus of Elasticity: 8,3 N/mm <sup>2</sup> (acc. to ASTM D 412) Tensile Stress:
<b>Temperature Properties</b>	Temperature Resistance: -40°C - +125°C
<b>Chemical Properties</b>	weak acids, solvents benzine, mineral oils alcohol, other oils, seawater
	consistent conditionally consistent consistent

**Attention!**

The relation between tube O.D. and RI-clamp size does not match with that of standard series (profiled and smooth bore).

For dimensions of clamp bodies please refer to the dimensional tables of the standard series, respectively heavy series.