

Square Flanges Assembly Instructions



What are Square Flanges:

Square Flange made in accordance to JIS B2291 standard is a connecting piece that links JIS (Japanese Industrial Standards) nominal bore size pipes together and has a working pressure of up to 210kgf/cm2. This is equivalent to 210 Bar, or 21MPa. They are usually used in high pressure systems such as hydraulic and steam lines for up to 3,000 PSI working pressure.

Assembly of Square Flanges:

Below are the instruction for assembly of Square Flanges.



- Ensure the sealed surface are free from scratches and contamination.
- Lubricate with system fluid or any compatible lubricant on the surface of O-ring portion.

STEP 3



- Tighten the bolts with nuts by hand.
- Torque the bolts gradually in diagonal sequence.

STEP 2



- Position the flange.
- Place the bolt on the bolt hole and bolt through it.

STEP 4



• Tighten the bolts.



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Catalogue Version: 1215